

### Classification

EN ISO	14343-A-S 20 25 5 Cu L
EN ISO	14343-B-385
AWS	A5.9: ER 385

### Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	Cu
0.015	2.3	0.2	≤ 0.02	≤ 0.02	21	25	4.9	1.5

### Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●